

# **R-SERIES LIGHTWEIGHT HIGH PRESSURE HOSEREELS**

Liquip's all new R-Series drum style hosereels provide the perfect balance of strength and reduced weight to allow for increased payload capacity.

Liquip hosereels are designed for tough conditions and the R-Series is no exception. Beyond incorporating Liquip's proven technologies that work flawlessly in high pressure applications, Liquip's efforts were concentrated on re-engineering the hosereel design to reduce weight whilst withstanding the harshest operating environments and offering exceptional quality and usability.

Featuring an all new stainless steel manifold, aluminium base frame, drum and cheek plates, and a self aligning bearing, it's clear that no stone has been left unturned during the development of the R-Series reel.

The R-series is suitable for use in petroleum, aviation applications (Use RxxxHPLPG for LPG applications).

## **Key Features**

- Lightweight design for increased payload capacity.
- 38mm flow path throughout.
- The stainless steel manifold and  $1\frac{1}{2}$ " BSPT gooseneck allow for multiple product compatibility.
- The aluminium exterior eliminates the need for additional painting or coatings.
- Manifold, shafts and seal components can be easily accessed from the outside providing ease of service and maintenance.
- R series reels can be driven manually, hydraulically or pneumatically.
- Liquip's pneumatic motor is easy to operate and quiet.
- Liquip's pneumatic motor can be effectively operated using Liquip's control valve (P/N -9953)
- Incorporates a flexible hose connection to ensure longevity of the hosereel.
- Mounting positions allow for easy retro fitting when replacing prior HR series hosereels.
- A range of drum lengths available with the same hose capacity as their predecessors.
- Left or Right hand configurable to ensure flexibility during installation.
- Supplied as standard with an anti-rotation lock to prevent hose unravelling.
- All reels are Australian made and supported through Liquip's distribution network.
- Standard Gooseneck is 1<sup>1</sup>/<sub>2</sub>" BSPT and can be reduced as required.

## **Technical Information**

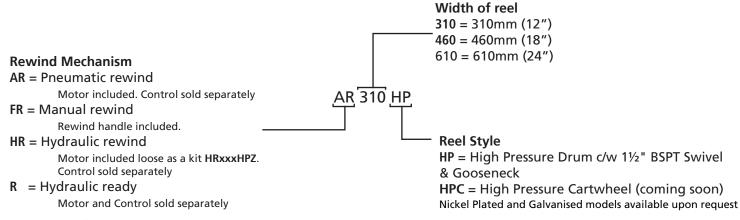
	Base Hosereel	Pneumatic Motor		
Max allowable working	2,100 kPa	Max Pressure	620 kPa (6.2 Bar/90 psi)	
pressure		Min Pressure	400 kPa (4 Bar/60 psi)	
Periodic Service	Annually - check O-rings and replace as required.	Hosereel Speed	56 RPM - AR310HP 61 RPM - AR460HP/AR610HP	
Mounting	4 x M10 Bolts - see mounting footprint on following pages.	Air Tank Size	200 litres	
Inlet and Outlet	Reducers can be used to suit the following diameter hose: 25mm (1")	Max Air Consumption	1100 (NI/min) at 620 kPa - AR310HP 1,600 (NI/min) at 620kPa - AR460HP/ AR610HP	
1½" BSPT as Standard	32mm (1¼") 38mm (1½")(Standard)	Hydraulic Motor		
Rewind Options	Manual, Hydraulic or Pneumatic (air)	Max Inlet Pressure	17,500 kPa (175bar/2,538 psi)	
	310mm (12") - 19kg 460mm (18") - 20kg 610mm (24") - 21kg	Max Fluid Flowrate	60 LPM	
Drum widths and weights (less motors )		FT1251538 Flow Control Valve	210 Bar Working Pressure 30 LPM Recommended Max Flow Rate	
Materials	-Stainless steel 304 Manifold; Gooseneck and Wetted components -Aluminium cheek plates and drum. -Nitrile seals. (Viton seals available upon request).	5412 Hydraulic Control Valve	4 Spool only, 45 LPM rated flow	
		Manual Rewind		
		Winding Force Requirement	15 kg (force)	
: C 26/02/25	Page 1		<b>DEFINING</b>   WHAT'S	

R310HP model shown



### **Ordering Information**

Configurations and example part number



### **Associated Equipment**

- R-Series Hosereel LPG Spec: RxxxHPLPG
- Cartwheel/Catherine Style Hosereels- Standard: AHR250 series.
- Aviation Drum style hosereels: AHR250D series (suit 2" hoses).
- Recommended hose: Continental / Elaflex / Alfagomma suction or delivery hose.
- Recommended swivels: Liquip SJ series swivels or OPW swivels.
- Industrial nozzles:

**210L0104LLIQUIP:** Nozzle 1<sup>1</sup>/<sub>4</sub>" BSPP C/W spout OPW 210 series High Flow **210L0105LLIQUIP:** Nozzle 1<sup>1</sup>/<sub>2</sub>" BSPP C/W spout OPW 210 series High Flow

#### **Hosereel capacity in metres**

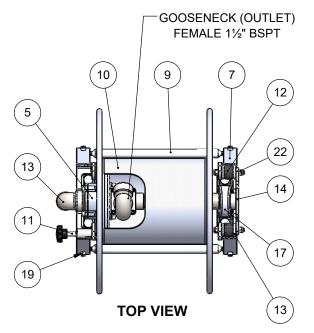
Hose Size (NB)	Beads	R310HP	R460HP	R610HP
3⁄4″	no beads	62	93	137
1″	no beads	39	64	88
	(with beads)	(11)	(18)	(25)
11⁄4″	no beads	24	35	53
	(with beads)	(9)	(14)	(21)
11⁄2″	no beads	22	33	48
	(with beads)	(4)	(5)	(8)

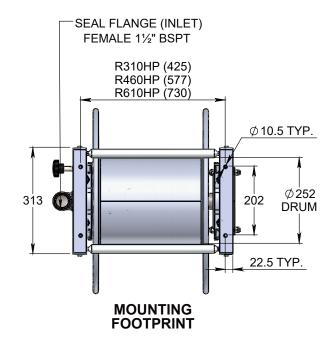
Category	ltem	Description		
Goosenecks	R310HP-4	Gooseneck S/S - 1½" BSPT		
	5383	Pneumatic motor for AR310HP		
	9950	Pneumatic motor for AR460HP and AR610HP		
Pneumatic Rewind	R310HP-26	5383 Pneumatic motor with gearbox assembly to suit AR310HP series hosereels		
	R310HP-26L	9950 Pneumatic motor with gearbox assembly to suit AR460HP/AR610HP series hosereels		
	1295	Hydraulic motor Danfoss		
Hydraulic Rewind	5412	Hydraulic Control Valve (Motor Spool 2000psi Relief Spring Centered Detent to port A )		
	FT1251538	FLOW CONTROL VALVE 3/8 ADJUSTABLE		
Manul David	R310HP-31	Manual crank handle and gearbox assembly		
Manual Rewind	R310HP-34	Handle Assembly only		

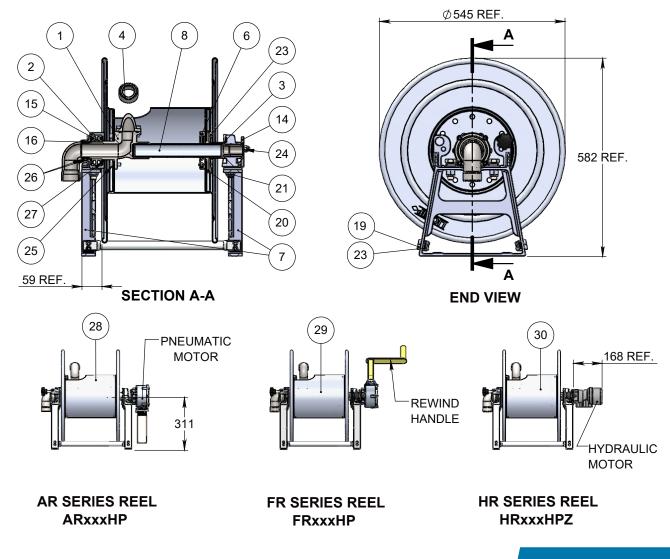
26/02/25



# **R-SERIES LIGHTWEIGHT HIGH PRESSURE HOSEREELS**







Page 3



BOM - R-Series Lightweight High Pressure Hosereels							
ITEM NO.	PART NUMBER	DESCRIPTION	R310HP QTY.	R460HP QTY.	R610HP QTY.	MATERIAL	
1	R310HP-1	MANIFOLD	1	1	1	ST STEEL	
2	R310HP-2	SEAL FLANGE	1	1	1	ST STEEL	
3	R310HP-3	INPUT SHAFT- FLANGE	1	1	1	ST STEEL	
4	R310HP-4	GOOSENECK	1	1	1	ST STEEL	
5	R310HP-5	BEARING HOUSING	1	1	1	ALUMINIUM	
6	R310HP-6	BACKING PLATE	1	1	1	ALUMINIUM	
7	R310HP-7	A-FRAME SUPPORT	2	2	2	ALUMINIUM	
	R310HP-8	CONNECTING TUBE	1	-	-	ALUMINIUM	
8	R460HP-8	CONNECTING TUBE	-	1	-	ALUMINIUM	
	R610HP-8	CONNECTING TUBE	-	-	1	ALUMINIUM	
	R310HP-9	TUBE (25 x 3 x I.D 19mm)	2	-	-	ALUMINIUM	
9	R460HP-9	TUBE (25 x 3 x I.D 19mm)	-	2	-	ALUMINIUM	
	R610HP-9	TUBE (25 x 3 x I.D 19mm)	-	-	2	ALUMINIUM	
	R310HP-23	HOSEREEL DRUM	1	-	-	ALUMINIUM	
10	R460HP-23	HOSEREEL DRUM	-	1	-	ALUMINIUM	
	R610HP-23	HOSEREEL DRUM	-	-	1	ALUMINIUM	
11	R310HP-12	LOCK PIN ASSEMBLY	1	1	1	SS & AL	
12	R310HP-15	RUBBER MOUNT	2	2	2	STEEL & RUBBER	
13	R310HP-16	SPACER	4	4	4	ST STEEL	
14	R310HP-22	BRACKET MOTOR MOUNT	1	1	1	ST STEEL	
15	5375	DOUBLE ROW BALL BEARING	1	1	1	STEEL	
16	5376	EXTERNAL CIRCLIP	1	1	1	STEEL	
17	4637	<b>BEARING &amp; BLOCK</b>	1	1	1	STEEL & IRON	
18	6705	M16 x 50 Z/P	4	4	4	Z/P STEEL	
19	4942	M8 x 25 SS	28	28	28	ST STEEL	
20	6533	M6 x 20 SS	2	2	2	ST STEEL	
21	55023	M16 NYLOC NUT	4	4	4	Z/P STEEL	
22	4981	M10 NYLOC NUT	4	4	4	Z/P STEEL	
23	6625	M8 NYLOC NUT	8	8	8	Z/P STEEL	
24	5288	M10 WASHER Z/P	4	4	4	Z/P STEEL	
25	6605	M8 WASHER SS	6	6	6	ST STEEL	
26	5374	O-RING for R310HP-1	3	3	3	NBR	
27	5378	O-RING for R310HP-5	1	1	1	NBR	

26/02/25



AR, FR & HR SERIES LIGHTWEIGHT REEL ASSEMBLY								
ITEM	PART #	R310HP QTY.	R460HP QTY.	R610HP QTY.	R310HP-26 QTY.	R310HP-26L QTY.	R310HP-31 QTY.	1295 QTY.
28	AR310HP	1	-	-	1	-	-	-
	AR460HP	-	1	-	-	1	-	-
	AR610HP	-	-	1	-	1	-	-
29	FR310HP	1	-	-	-	-	1	-
	FR460HP	-	1	-	-	-	1	-
	FR610HP	-	-	1	-	-	1	-
30	HR310HPZ	1	-	-	-	-	-	1
	HR460HPZ	-	1	-	-	-	-	1
	HR610HPZ	-	-	1	-	-	-	1

HOSEREEL SUB-ASSEMBLIES AND KEY SPARE PARTS



**PNEUMATIC MOTOR &** GEARBOX ASSEMBLY-SMALL PART #: R310HP-26



**PNEUMATIC MOTOR & GEARBOX ASSEMBLY-LARGE** PART # : R310HP-26L



**GEARBOX & REWIND HANDLE** PART # : R310HP-31 MANUAL REWIND ASSEMBLY



HYDRAULIC MOTOR PART #: 1295



PART #: 5383 **PNEUMATIC** MOTOR SMALL



PART # : VITON SEAL KIT **5374V ORING VITON 5378V ORING VITON** 



PART #: 9950 PNEUMATIC **MOTOR LARGE** 

PART # : 9953 VALVE PULL HANDLE

LEVER/ DETENT PERP

**C/W FITTINGS** 



PART # : R310HP-4 **GOOSENECK S/S** 11/2" BSPT



PART # : R310HP-34 MANUAL REWIND HANDLE ONLY



PART # : 5412 HYDRAULIC CONTROL VALVE (MOTOR SPOOL 2000PSI RELIEF SPRING CENTERED DETENT TO PORT A)



PART # : FT1251538 FLOW CONTROL **VALVE 3/8 ADJUSTABLE** 

Issue: C